

## Gadres 6000 Curing Tables

NOTE The information provided in these tables is based on results from laboratory tests in a dark temperature controlled chamber. The users is strongly advised to carry out tests to verify the applicability to each particular situation prior to use, as factors such as wind chill, initial resin temperature, UV light, humidity WILL affect the results.

<b>Gadres 6000</b>	Gadres 6000 Mix 120	Gadres 6000 Mix 180
Pot Life at 17.5 deg C (63 deg F)	100 - 200 mins	150 - 250 mins
Time to Hardness in a 3mm thick Liner at 7 deg C (45 deg F)	Will Not Cure Properly	Will Not Cure Properly
Time to Hardness in a 3mm thick Liner at 25 deg C (77 deg F)	Will Not Cure Properly	Will Not Cure Properly
Time to Hardness in a 3mm thick Liner at 40 deg C (105 deg F)	1 - 2 hrs	2 - 2 hrs
Time to Hardness at 60 deg C in a 3mm thick Liner at (140 deg F)	0.5 - 1 hrs	0.5 - 1 hrs