

Gadres 4000 Curing Tables

NOTE The information provided in these tables is based on results from laboratory tests in a dark temperature controlled chamber. The users is strongly advised to carry out tests to verify the applicability to each particular situation prior to use, as factors such as wind chill, initial resin temperature, UV light, humidity WILL affect the results.

Gadres 4000	Gadres 4000 Mix 30	Gadres 4000 Mix 60	Gadres 4000 Mix 120	Gadres 4000 Mix 180
Pot Life at 17.5 deg C (63 deg F)	20 - 45 mins	40 - 90 mins	100 - 160 mins	130 - 180 mins
Time to Hardness in a 3mm thick Liner at 7 deg C (45 deg F)	1 - 2 hrs	1.5 - 3 hrs	4 - 7 hrs	Will Not Cure Properly
Time to Hardness in a 3mm thick Liner at 25 deg C (77 deg F)	0.7 - 1.5 hrs	1 - 2 hrs	2 - 3 hrs	2.5 - 3.5 hrs
Time to Hardness in a 3mm thick Liner at 40 deg C (105 deg F)	0.3 - 0.6 hrs	0.5 - 0.8 hrs	0.8 - 1.5 hrs	1 - 2 hrs
Time to Hardness at 60 deg C in a 3mm thick Liner at (140 deg F)	0.1 - 0.3hrs	0.3 - 0.5 hrs	0.5 - 1hrs	0.5 - 1hrs