

Gadres 3050 Curing Tables

NOTE The information provided in these tables is based on results from laboratory tests in a dark temperature controlled chamber. The users is strongly advised to carry out tests to verify the applicability to each particular situation prior to use, as factors such as wind chill, initial resin temperature, UV light, humidity WILL affect the results.

Gadres 3050	Gadres 3050 Mix 15	Gadres 3050 Mix 30
Pot Life at 17.5 deg C (63 deg F)	11 - 25 mins	20 - 30mins
Time to Hardness in a 3mm thick Liner at 7 deg C (45 deg F)	0.5 - 1 hrs	0.7 - 1.5 hrs
Time to Hardness in a 3mm thick Liner at 25 deg C (77 deg F)	0.4 - 0.7 hrs	0.5 - 1hr
Time to Hardness in a 3mm thick Liner at 40 deg C (105 deg F)	0.1 - 0.2 hrs	0.1 - 0.2 hrs
Time to Hardness at 60 deg C in a 3mm thick Liner at (140 deg F)	0.1 - 0.2 hrs	0.1 - 0.2 hrs